

TECHNICAL DATA SHEET

M-404

ISSUE DATE: 04/23/2020

PRODUCT DESCRIPTION	M-404 is a thermoplastic hot melt adhesive designed for packaging application.								
USES	Case sealing applications.								
FEATURES	<ul style="list-style-type: none">• Fast setting speed• Maintains light color and odor• Eliminates char formation• Excellent machining characteristics								
TYPICAL PROPERTIES	<table><tr><td>Viscosity:</td><td>1,150 cps @ 350°F</td></tr><tr><td>Softening Point:</td><td>230°F</td></tr><tr><td>Application Temp.:</td><td>325° - 375°F</td></tr><tr><td>Speed of Set:</td><td>Fast</td></tr></table>	Viscosity:	1,150 cps @ 350°F	Softening Point:	230°F	Application Temp.:	325° - 375°F	Speed of Set:	Fast
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Softening Point:	230°F								
Application Temp.:	325° - 375°F								
Speed of Set:	Fast								
ADDITIONAL DATA	Type: Metallocene Color: White								
LIMITATIONS	Shelf Life: Twelve (12) months. Do not store at high temperatures. Keep container covered when not removing adhesive. Do not allow hot adhesive to contact skin. See SDS for details.								

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