

## TECHNICAL DATA SHEET

# M-385-1

ISSUE DATE: 09/23/2019

<b>PRODUCT DESCRIPTION</b>	M-385-1 is a versatile hot melt adhesive exhibiting fast tack with good adhesion to many surfaces. M-385-1 exhibits light color and low odor with excellent thermal stability.								
<b>USES</b>	Versatile hot melt adhesive.								
<b>FEATURES</b>	<ul style="list-style-type: none"><li>• Fast tack</li><li>• Good adhesion to many surfaces</li><li>• Excellent cold &amp; high temperature bonds</li></ul>								
<b>TYPICAL PROPERTIES</b>	<table><tr><td>Viscosity:</td><td>900 - 1,300 cps @ 350°F</td></tr><tr><td>R.S.B.P:</td><td>234°F</td></tr><tr><td>Application temp:</td><td>325° - 375°F</td></tr><tr><td>Speed of Set:</td><td>Fast</td></tr></table>	Viscosity:	900 - 1,300 cps @ 350°F	R.S.B.P:	234°F	Application temp:	325° - 375°F	Speed of Set:	Fast
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R.S.B.P:	234°F								
Application temp:	325° - 375°F								
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<b>ADDITIONAL DATA</b>	Type: Modified synthetic resin Color: White								
<b>LIMITATIONS</b>	Shelf Life: Twelve (12) months. Do not store at high temperatures. Keep container covered when not removing adhesive. Do not allow hot adhesive to contact skin. See MSDS for details.								

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