

## TECHNICAL DATA SHEET

# M-259

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**PRODUCT DESCRIPTION** M-259 is a low temperature hot melt adhesive.

**USES** Primarily used in case and carton sealing and other related functions.

**FEATURES**

- Machines well
- Specifically designed for case & carton sealing

**TYPICAL PROPERTIES**

Viscosity:	700 cps @ 275°F
	1,100 cps @ 250°F
Application Temp.:	275° - 300°F
Speed of Set:	Medium
Herzog Softening Point:	173°F

**ADDITIONAL DATA**

Type: Modified synthetic resin  
Color: Amber  
Applicators: Nozzle, wheel or spray

**LIMITATIONS** Shelf Life: Twelve (12) months. Do not store at high temperatures. Keep container covered when not removing adhesive. Do not allow hot adhesive to contact skin. See MSDS for details.

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